

Cal. VJ24A/B

ϕ 18.50 mm

H 2.71 mm

Item	Version No.
Specification	Version 4
Appearance-1 (VJ24A)	Version 5
Appearance-2 (VJ24B)	Version 1
Casing	Version 6
Hand Fitting	Version 5
Hand Setting Stem	Version 6
Dial - 1	Version 6
Casing Ring	Version 5
Assembly Plan	Version 5
Hands	Version 5



MOVEMENT SPECIFICATIONS

CAL.VJ24A/B 6 3/4 X 8 Ligne Quartz Movement Two Hands with Calendar

1. MOVEMENT DIMENSIONS

- Outside diameter 18.20mm (12H~6H) x 16.10mm (3H~9H), ϕ 18.50mm
- Casing diameter 17.80mm (12H~6H), ϕ 18.10mm
- Total height 2.71 mm (including the battery)

2. TIME STANDARD

- Type of quartz oscillator Tuning fork
- Frequency of quartz oscillator 32,768 H Z
- Accuracy Monthly rate: Less than 20 seconds per month at normal temperature range
- Regulation device Nil
- Regulation hands unbalance Minute : Less than 0.30 μ N·m (30mg·mm)
Hour : Less than 0.30 μ N·m (30mg·mm)

3. BATTERY

- Type Silver oxide battery
- Size ϕ 6.8 x t 2.1 (mm)
- Battery life Approx. 3 years
- Recommended battery SR621SW (SEIZAIKEN)

4. STEPPING MOTOR

- Type Two pole stepping motor
- Step 180° every second

5. JEWEL

0 jewel

6. ANTIMAGNETISM

(direct current magnetic field)

≥ 1600 A / m

7. SHOCK RESISTANCE

On equal level with general quartz movement

8. OPERATING TEMPERATURE RANGE

From - 5°C to + 50°C

9. SETTING MECHANISM

- Crown at normal position Free
- Crown pulled out to 1st click Clockwise : Instant date change
- Crown pulled out to 2nd click Time setting and reset switch

10. TEST OF ACCURACY

- Equipment to be used Quartz Tester QT - 99
Greiner Quartz Timer - C
Witschi Q-Tester 4000
- Duration of measurement 10 seconds
- Microphone to be used Electromagnetic detection type (DM-1)

11. ATTACHED PARTS

Parts Name	Parts Code
Silver oxide battery	3016 - 17G0
Hand setting stem	0351-3320 (Regular) / 0351-0010 (Long)

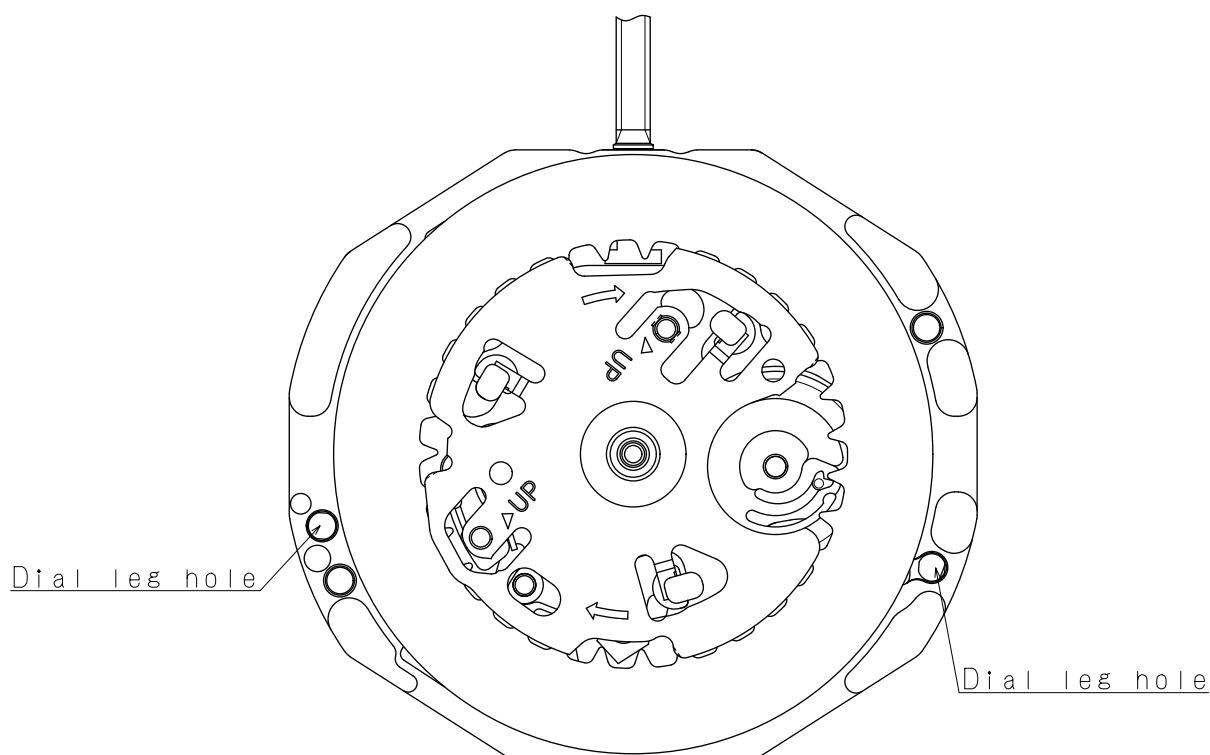
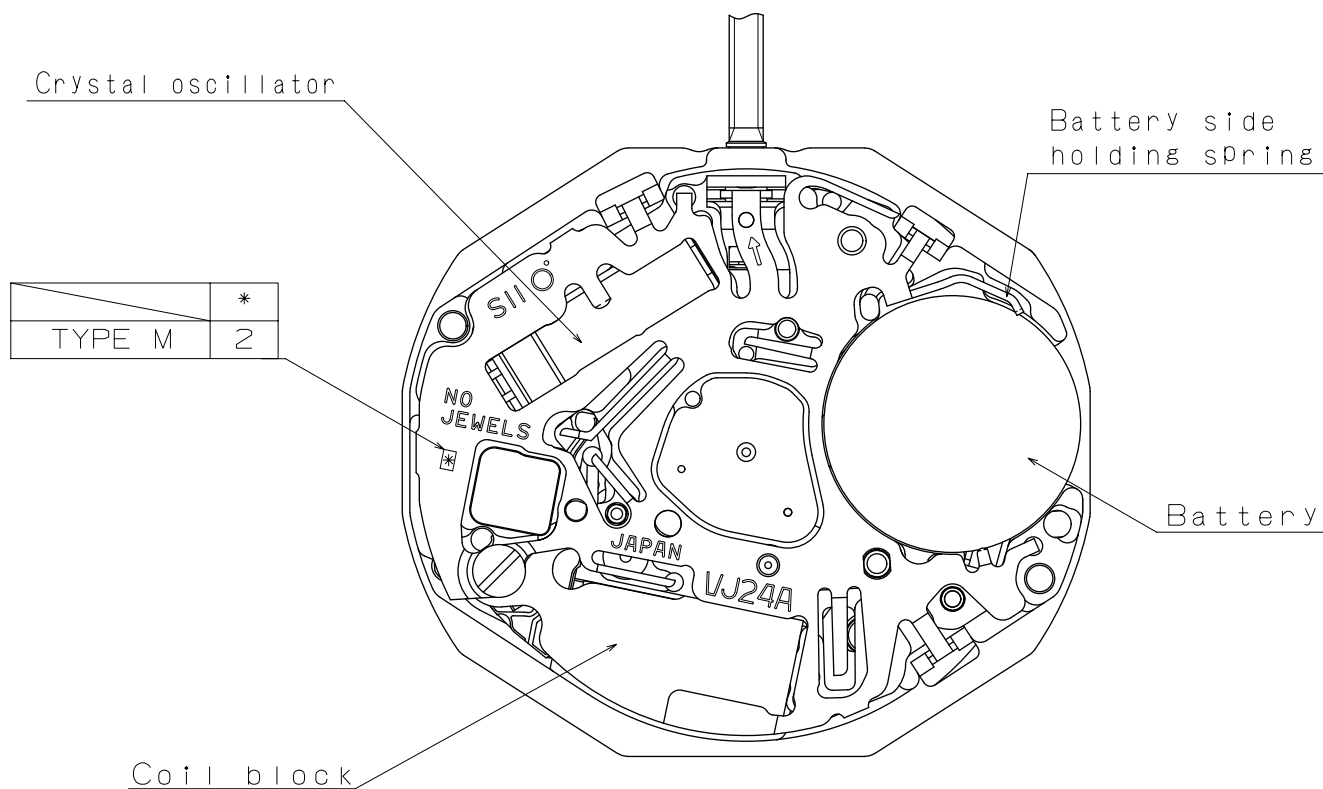
*** All specifications are subject to change without notice.**

SII Products

Version: 4

Appearance - 1

Cal. VJ24A



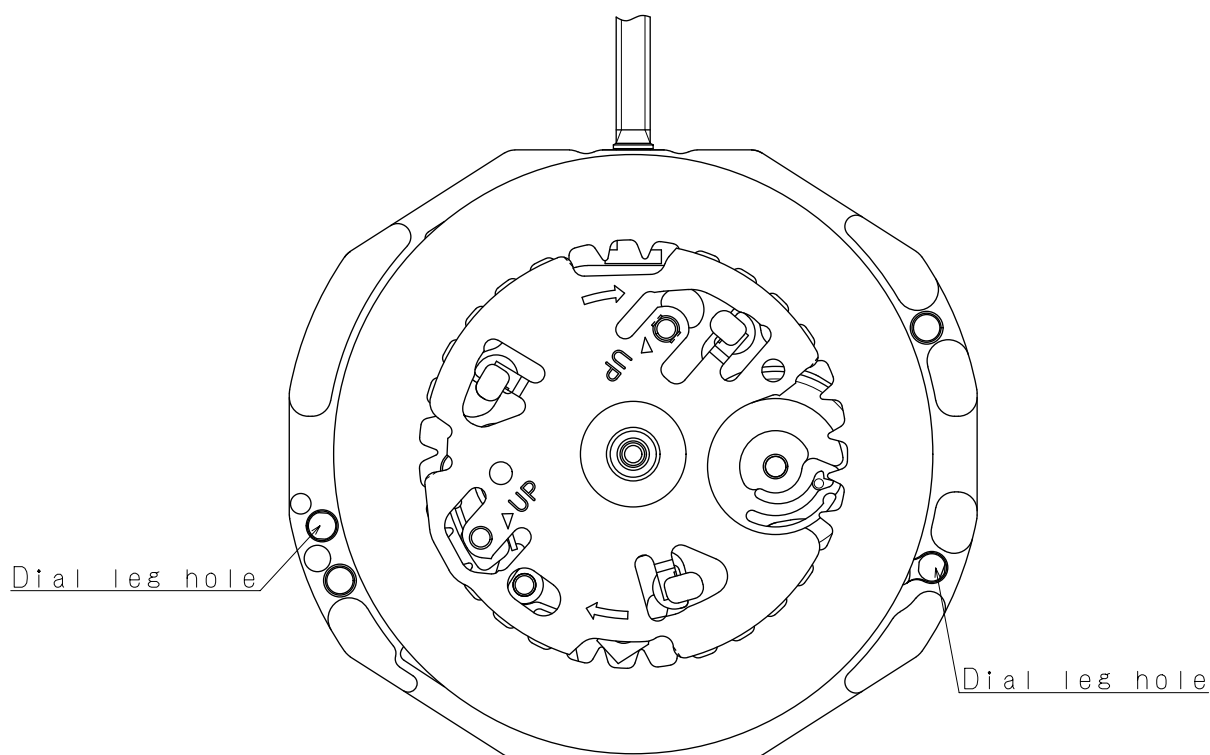
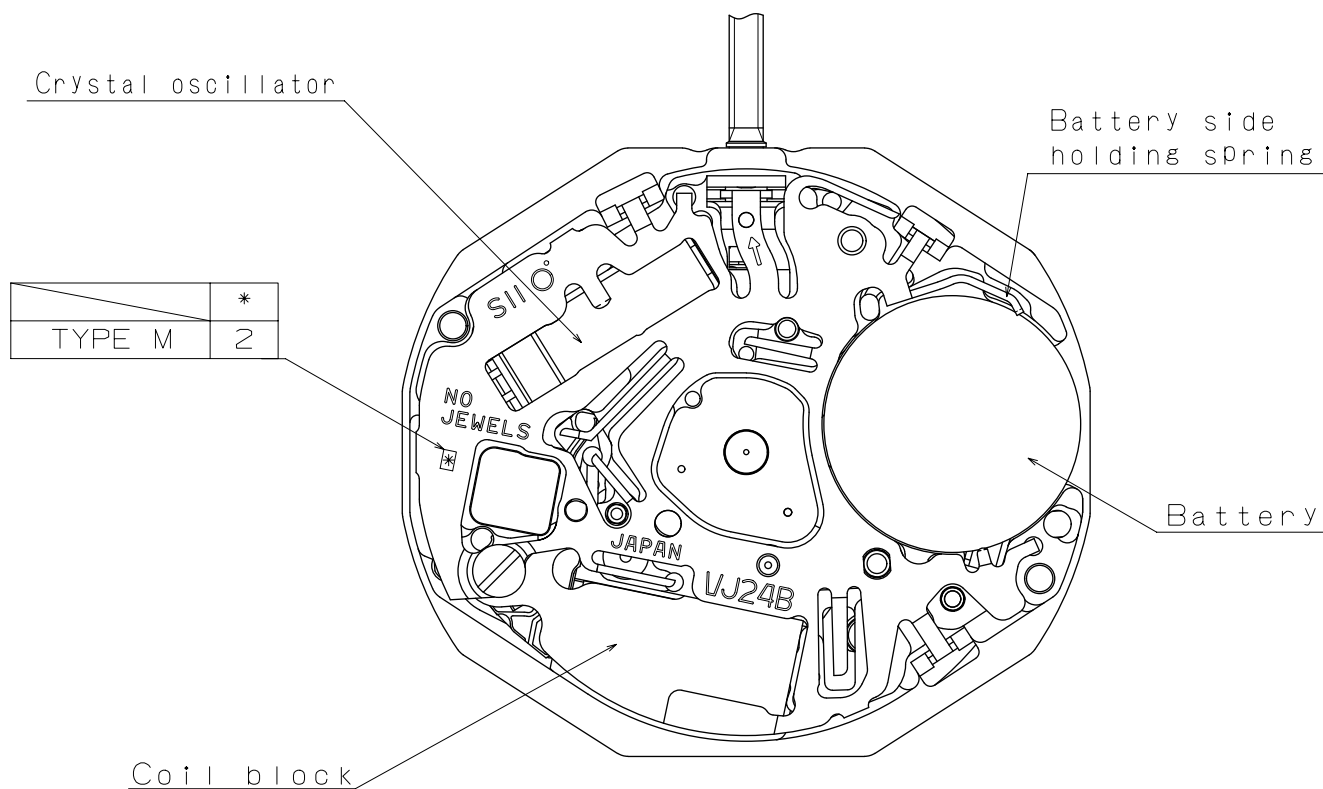
Scale : 5/1

Unit : 1=1/100mm

Version:5

Appearance - 2

Cal. VJ24B



Scale : 5/1

Unit : 1=1/100mm

Version:1

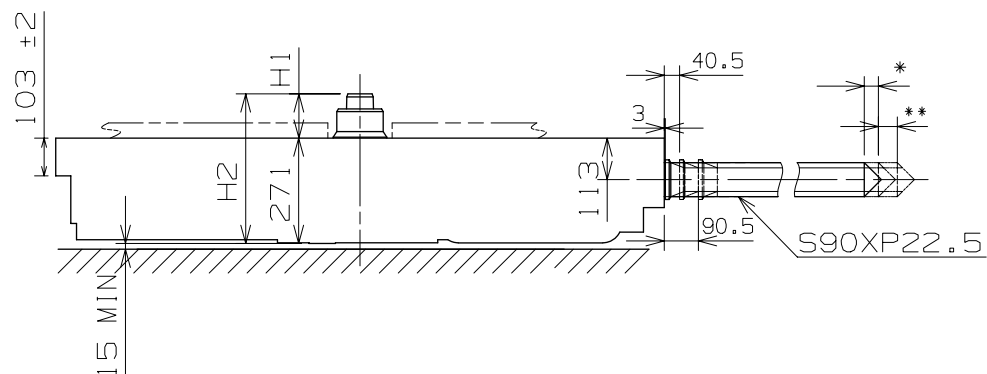
Casing

Cal. VJ24A/B

Battery Side holding spring Type.

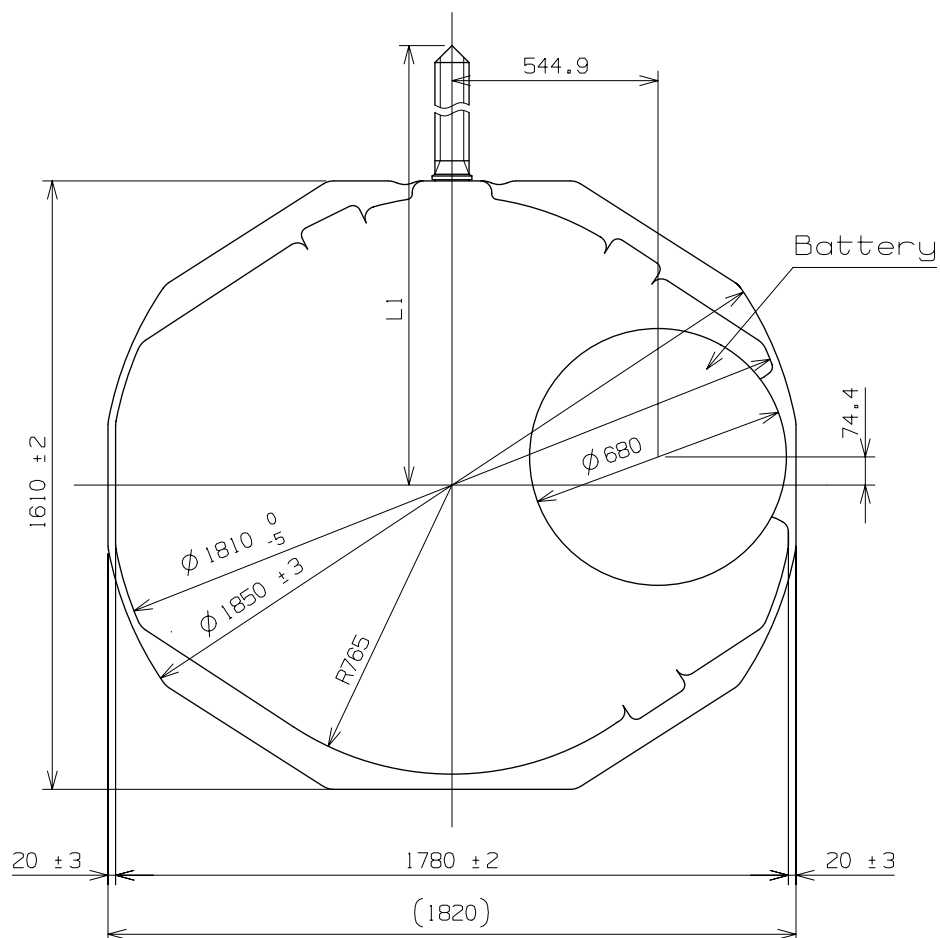
* First Pull out Stroke 37.5

** Second Pull out Stroke 50



Center post		TYPE M
Maximum height from main plate surface	H1	117
Total height incl. movement	H2	388

Hand Setting Stem	TYPE A	TYPE B
L1	2003	2413



Scale : 5/1

Unit : 1=1/100mm

Version:6

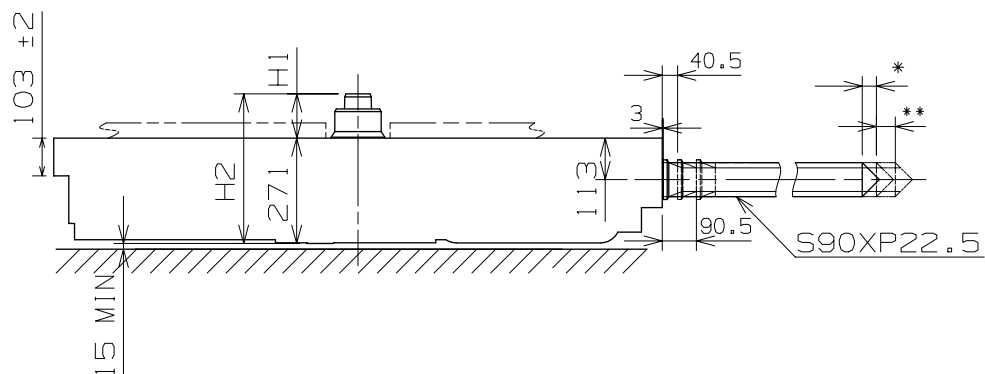
Casing

Cal. VJ24A/B

Battery Side holding spring Type.

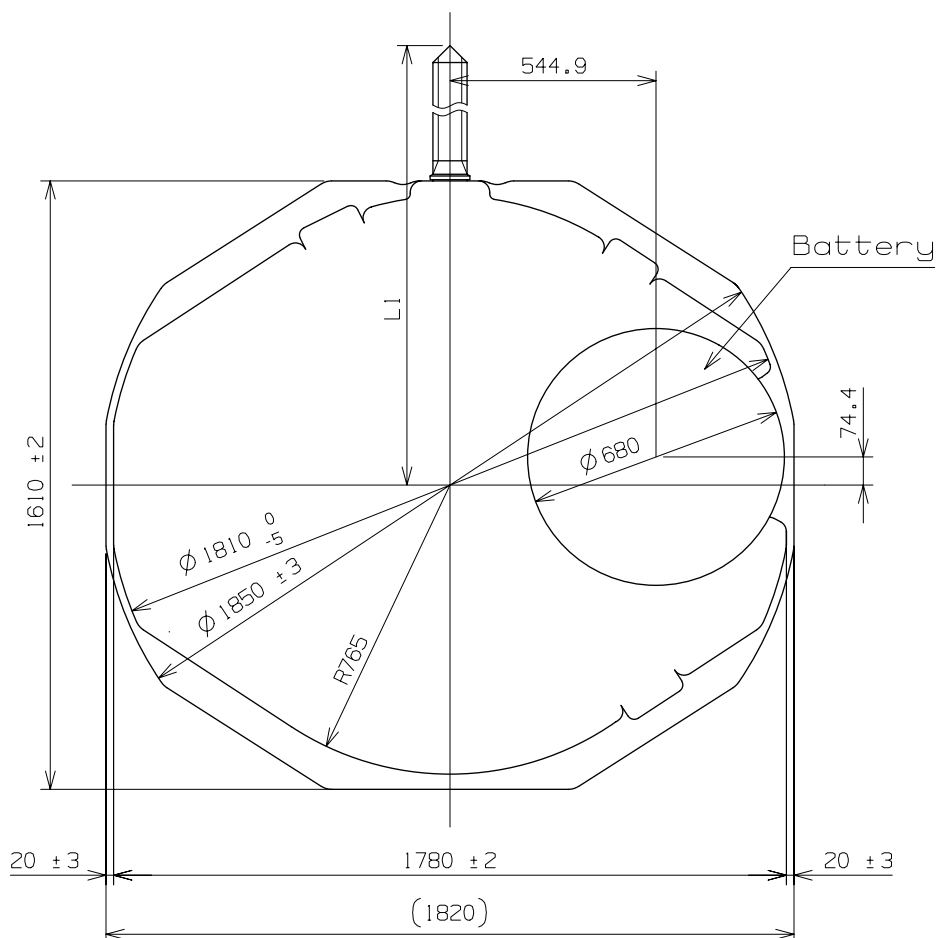
* First Pull out Stroke 37.5

** Second Pull out Stroke 50



Center post 中心柱位		TYPE M 一般針高
Maximum height from main plate surface. 與機芯平面之最大高度	H1	117
Total height incl. movement. 機芯總高度	H2	388

Hand Setting Stem	TYPE A	TYPE B
L1	2003	2413



Scale : 5/1

Unit : 1=1/100mm

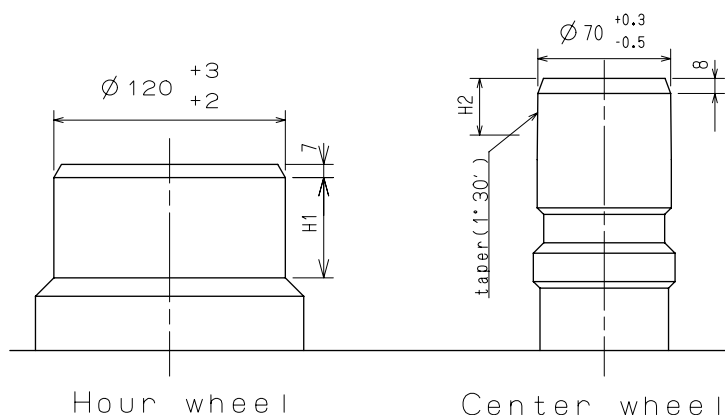
Version:6

Hand Fitting

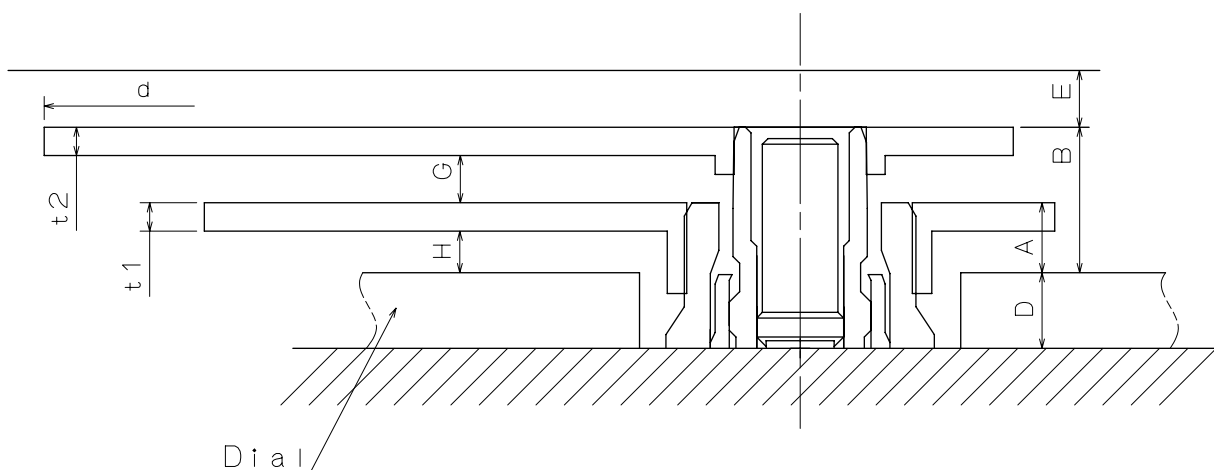
Cal. VJ24A/B

Hour hand unbalance $\leq 0.3 \mu\text{N}\cdot\text{m}$ (30mg·mm)

Minute hand unbalance $\leq 0.3 \mu\text{N}\cdot\text{m}$ (30mg·mm)



	Part. No.		Dimension	
	Hour wheel	Center wheel	H1	H2
TYPE M	0273 0210	0221 0550	48	27



	A	B	D	E	G	H	t1	t2	d
TYPE M	37	77	37	30	25	22	15	15	Ø 2500

Scale : 25/1

Unit : 1=1/100mm

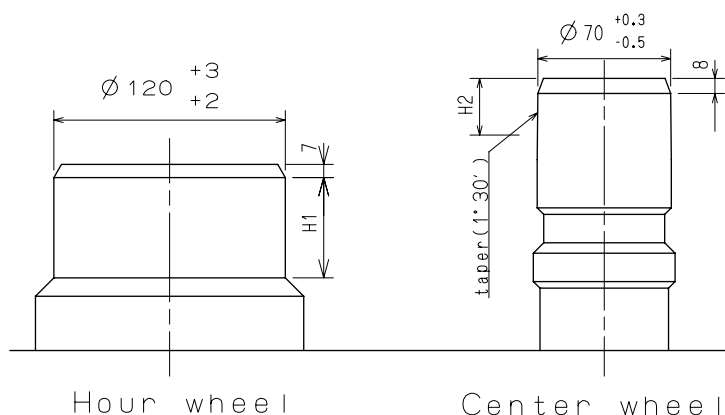
Version:5

Hand Fitting

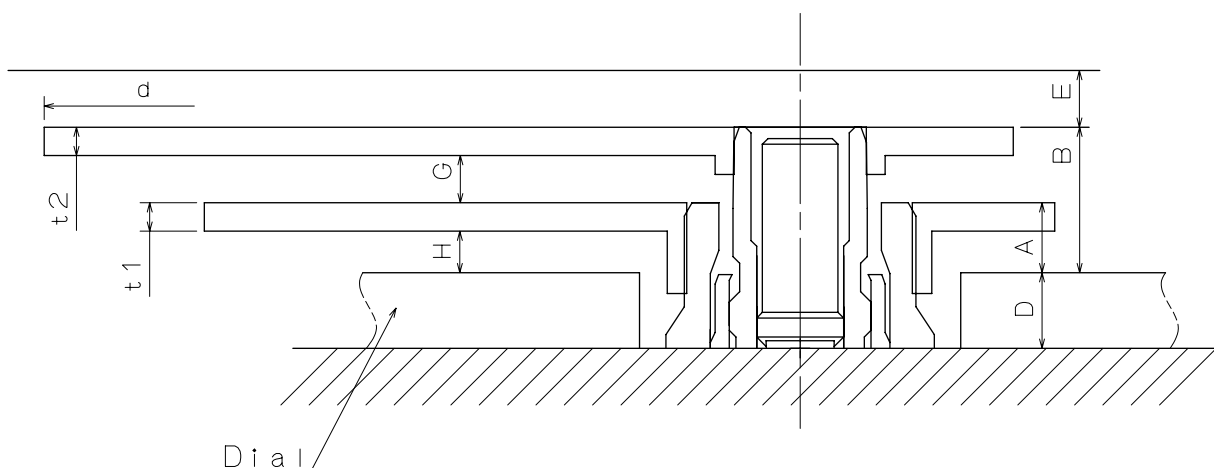
Cal. VJ24A/B

Hour hand unbalance $\leq 0.3 \mu\text{N}\cdot\text{m}$ (30mg·mm)

Minute hand unbalance $\leq 0.3 \mu\text{N}\cdot\text{m}$ (30mg·mm)



	Part. No.		Dimension	
	Hour wheel 時針輪	Center wheel 分針輪	H1	H2
TYPE M 一般針高	0273 0210	0221 0550	48	27

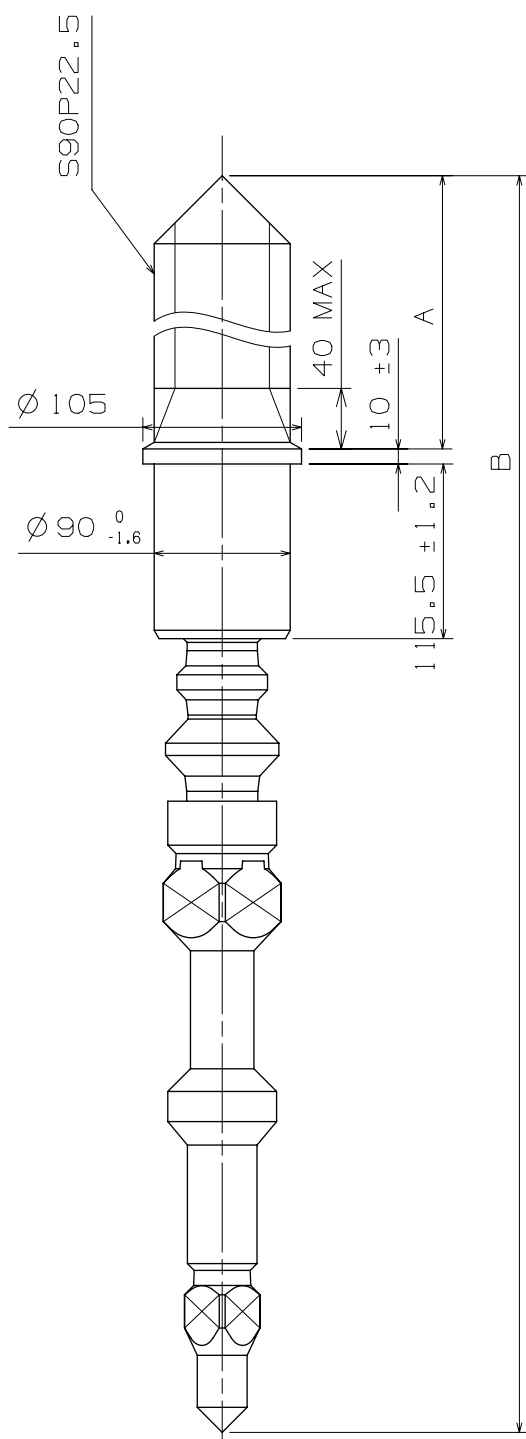


	A	B	D	E	G	H	t1	t2	d
TYPE M 一般針高	37	77	37	30	25	22	15	15	Ø 2500

Scale : 25/1

Unit : 1=1/100mm

Version:5



	Part.No.	A	B
TYPE A	0351 3320	1185	1835.5
TYPE B	0351 0010	1595	2245.5

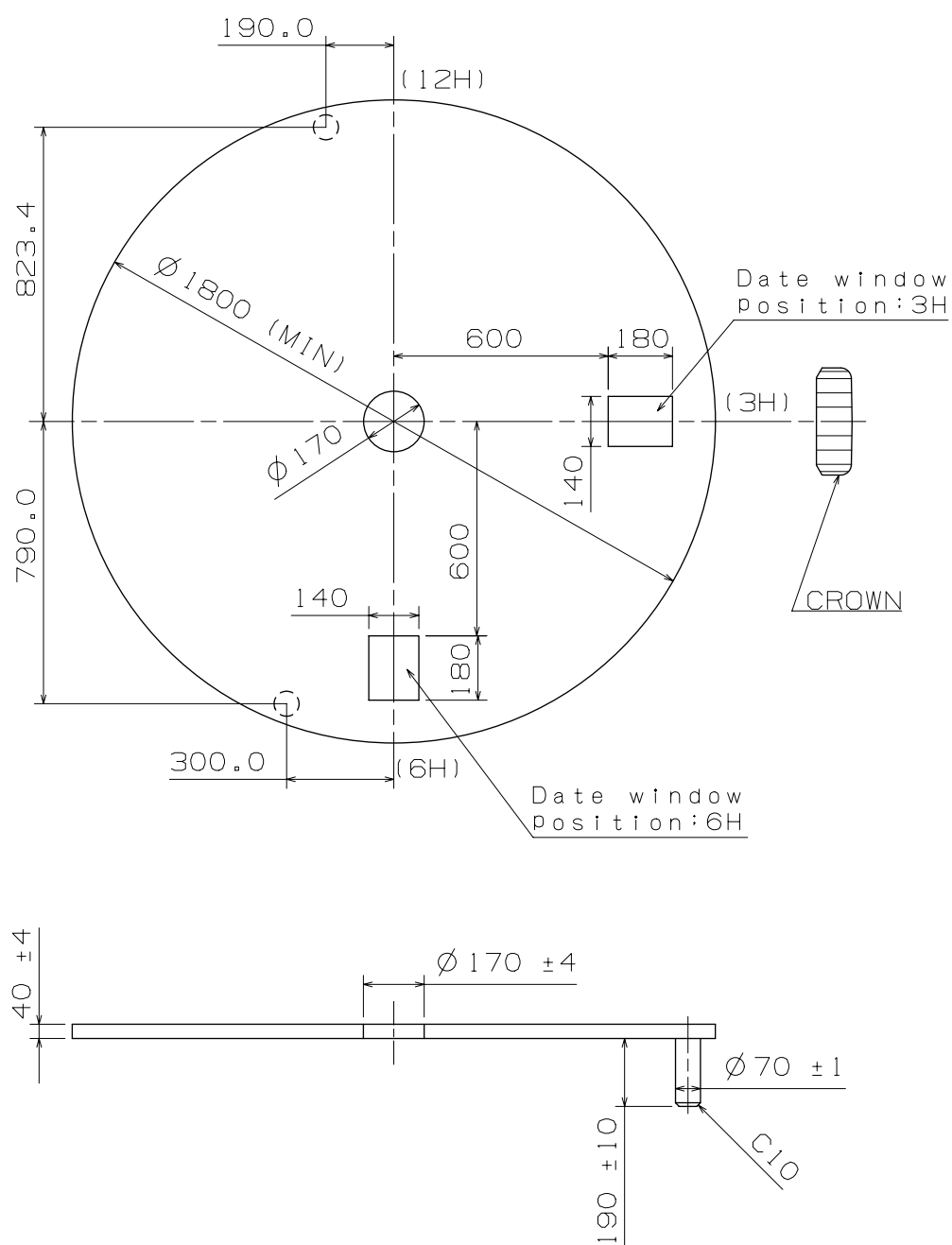
Scale : 20/1

Unit : 1=1/100mm

Version:6

Dial - 1

Cal. VJ24A/B



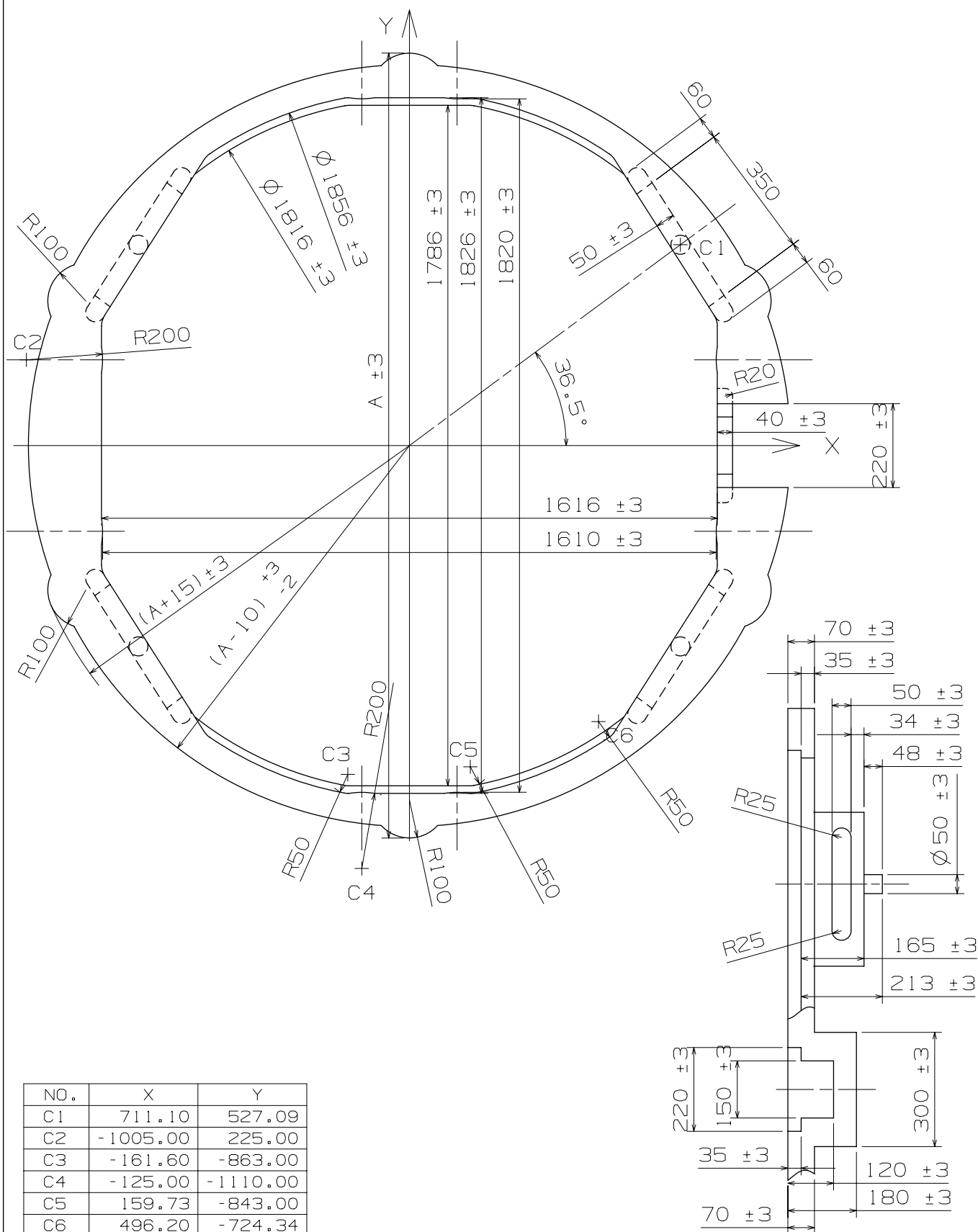
Scale : 5/1

Unit : 1=1/100mm

Version:6

Casing Ring

Cal. VJ24A/B

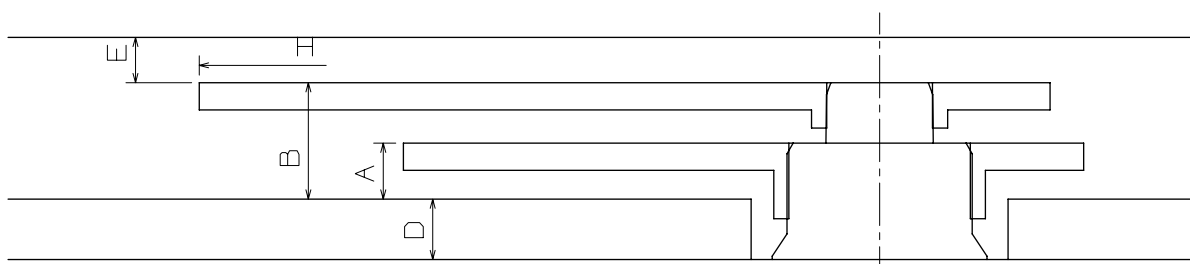
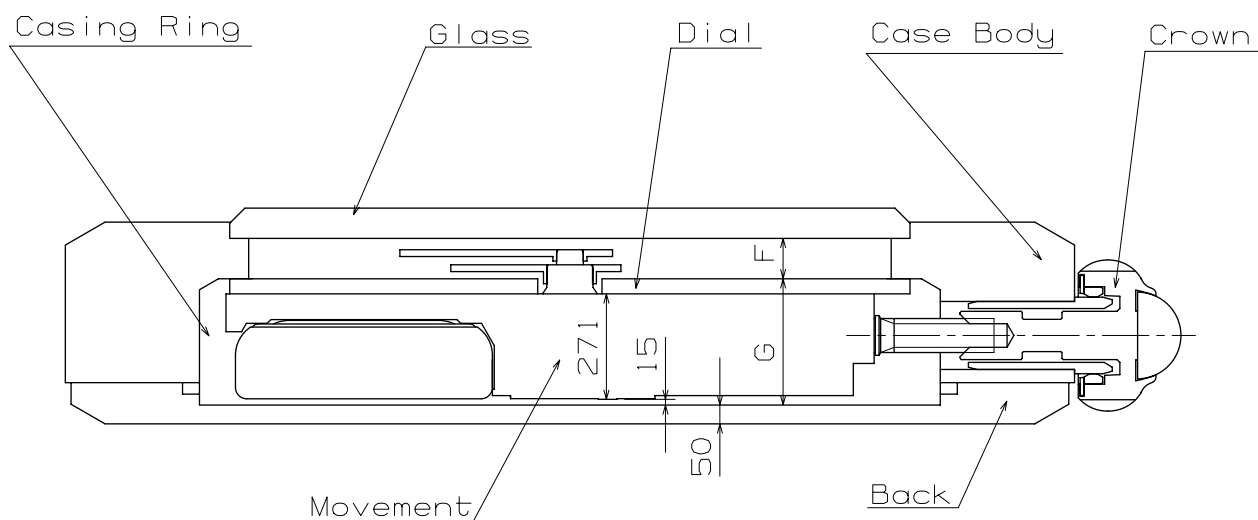


Scale : 7/1
Unit : 1=1/100

Version:5

Assembly Plan

Cal. VJ24A/B



	A	B	D	E	F	G	H
TYPE M	37	77	40	30	107	326	Ø 2500

Scale : -

Unit : 1=1/100mm

Version:5

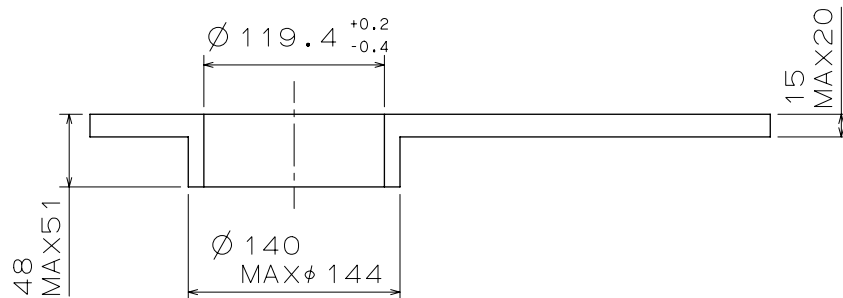
Hands

Cal. VJ24A/B

MINUTE



HOUR



Scale : 20/1
Unit : 1=1/100mm

Version:5